



product catalog




*a work of
distinction*

Arctic Spas are built to perform beyond your expectations, now and for years to come.

We combine the most advanced spa technology with world-class construction, top of the line service and an extensive warranty to provide you with one of the finest spas available. Our attention to detail contributes to your complete comfort and enjoyment. Engineered for ease of use, strength and carefree maintenance, Arctic Spas deliver a lifetime of pleasure.



A close-up photograph of a person's feet submerged in a blue spa. The water is clear and blue. A hand is visible, massaging the right foot. The background is softly blurred, showing more of the spa and the person's legs.

“Hydrotherapy, massage, aromatherapy, and ergonomic seating are all commonly prescribed methods of treating a wide range of physical conditions. Back pain, muscle injuries, arthritis, and fatigue are conditions that health professionals commonly treat with modalities. Owning an Arctic Spa gives people the opportunity to treat these conditions in the comfort and privacy of their own home.”

~ Jody Gamracy, BA, BScPT

*therapy for your mind,
body and soul*

Ergonomically designed using therapeutic principles, each spa fits the contours of your body providing proper lumbar support and maximizing comfort while the jets melt away stress and muscle strain.

- Submersion in warm water causes blood vessels to dilate, increasing blood flow to body tissues
- Warm water jets stimulate your muscles while you relax
- Water buoyancy takes pressure off stressed joints
- Control joint inflammation and pain associated with Arthritis
- Relieve headaches caused by muscular tension
- Recover quickly from the stress and strain of exercise

jet packages

get a daily massage in
your own backyard


A great massage is all about massaging as much of your body as possible and getting down deep into the soft tissue and muscle layers.

Luxury Jet Packages


Every Arctic Spa is equipped with the most advanced therapeutic jet system available. Our spas feature strategically placed jets to ensure the water flow covers as much of your body as possible. Our precise calibration valves allow you to massage any body part independently or receive a whole body massage when the jets are kept on full.

Exotic Jet Package

Arctic Spas offers the widest selection of specialty jets to suit your individual therapy needs. As with all Arctic Spas jets, the jets in our Exotic Jet package are completely adjustable; you control the exact flow of each jet individually.



"My husband and I bought our Arctic Spa 3 years ago. We have spent many evenings enjoying a nice massage or just soaking in the hot water. We enjoy the personal interaction that a spa provides. We sit in front of the T.V. less and enjoy our backyard more, even in the middle of winter when everyone else is in hibernation. Thank you very much Arctic Spas."



"It isn't often that I have been surprised by my reaction to something new, but in the case of our Arctic Spa I couldn't have been more surprised - it really is fantastic! It's not until you actually sit in the spa and feel your body relax that you are overcome with the sheer enjoyment that this experience provides. With my hectic schedule, this really is the best way to enjoy my free time - whatever the weather. Arctic spas are true to their word - they really do perform beyond your expectations."

~ Richard Keys, Sky Sports Presenter, United Kingdom

ultimate control

Arctic Spas' Jet Set configurations allow you to control water flow and pressure. Pin-point areas of your body where tension and stress accumulate such as your back, neck and shoulders with the Diverter Valve. The Diverter Valve allows you to direct water to the pulsating or adjustable jets.

Spa models are available in one of six jetting configurations of increasing therapeutic value.

Each jetting configuration and seating design has its own unique feel and therapeutic focus. From the muscles in your neck down to the tips of your toes, Arctic Spas has you covered.

*technologically
advanced*



Self-Supporting Composite Hull

For a lifetime of enjoyment, we start by choosing from a wide selection of high gloss, marbled and textured cast acrylics. We also offer a number of anti-bacterial Microban™ permeated acrylics.

The surface is tough and clean up is a breeze. Bonded by our specially formulated composite, Arctic Spas are, by weight, stronger than steel and are the only self-supporting hulls in the industry. Other companies rely on additional support beams and foam to reinforce their shells, but at Arctic Spas we believe it is better to make the hull thick enough to support several tons of water and people without the need of added reinforcement

The HeatLock System™

Arctic Spas Perimeter HeatLock™ Insulation System is designed to minimize heat loss and maximize energy efficiency. When the spa shell is placed into the cabinet, high density insulating urethane foam is applied to the floor, cabinet walls, doors and the spa rim underside. This creates a sealed dead air space similar to that found in most houses in the northern parts of the United States and Canada.

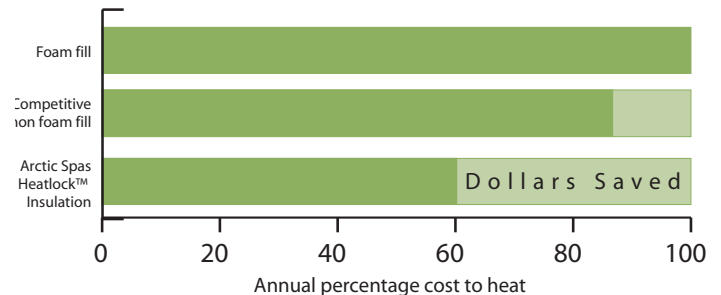
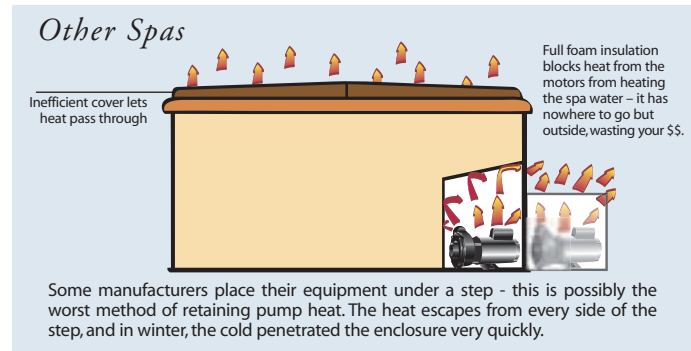
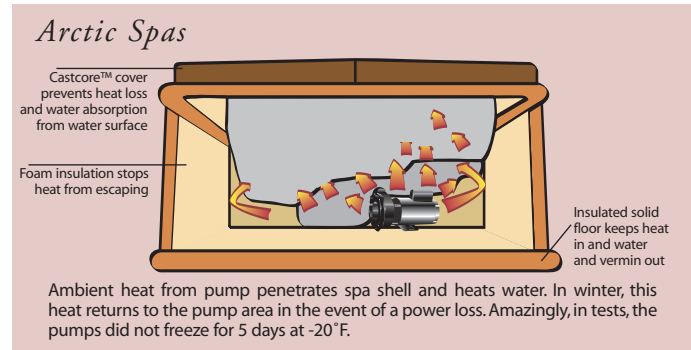
Unlike most spas, Arctic Spas' heater and pumps are housed inside the insulated area to maximize energy efficiency, shield against mechanical noise and protect equipment from freezing. Incidental or waste heat from the motors and heater is trapped by the insulation and naturally transfers through the spa shell to contribute to heating the water, significantly reducing overall heating costs.

The captured heat also acts as protection against sub-zero temperatures and protects plumbing and equipment from freeze up. Even without power, at temperatures of minus 40, your spa water will stay above freezing for many days.

The sophisticated engineering of our HeatLock System™ provides an ideal operating environment for our pump motors. The water vessel acts as a heat sink, pulling heat away from the motor and other equipment. This greatly increases motor life and virtually eliminates the overheating problems experienced by other spa brands.

Access

Our HeatLock System™ allows for quick access to all components, making servicing or upgrading your spa easy. This access also makes upgrades a breeze.



Superior Base

Like every other success story, we started at the bottom and worked our way up.

Our full pedestal base on every cabinet allows you to place the spa anywhere, with minimal preparation costs. All you need is a level piece of ground and you are ready to fill your spa.

Arctic Spas' full pedestal base evenly distributes your spa's weight and seals its underside from water, dirt and debris. Special sealed floors insure the base against moisture damage. This airtight base further protects against rodent and insect infestation and downward heat loss.

Forever Floor™

Already renowned for our sturdy wood floor, standard on every Arctic Spa, our engineers decided to raise the bar yet again by developing the Forever Floor™. Composed of hand-rolled fiberglass composites, this floor is impervious to moisture, pests, and time. It completely eliminates the need for foundation materials like concrete, decking or blocks! In addition, your portable spa is now truly portable. If you move spa locations in your yard or if you move across town, the foundation comes with you.



CastCore™ Covers

Only Arctic Spas CastCore™ covers mould the entire foam core around a steel reinforcement in the exact shape of every spa, which means no cuts, no moisture, and no big electrical bills or the endless high cost of replacement covers. As an extra feature, all CastCore™ covers feature an insulating baffle between the cover halves to prevent heat loss along the seam. Choose CastCore™ and save.



Cabinets

Beauty, strength and accessibility are built into every Arctic Spas cabinet. We construct each cabinet using Western Canadian clear red cedar. Corners are round with tongue-and-groove cedar dadoed into top and bottom 2 x 4 rails. The sturdiness of our cabinets is incomparable. No sagging, shifting or misalignment will occur.

All cabinets come with eight inset access doors, two on each side, allowing easy installations and upgrades to any part of the spa. To finish the cabinet, a special protective wood treatment is applied to prevent moisture and UV damage.

Full Metal Cabinets

Despite the relative ease in which high quality cedar cabinets can be maintained, there are those who prefer "no-maintenance" options. Arctic Spas' Full Metal Cabinets are made completely of high grade extruded aluminum components and then finished with a baked external coating similar to what is used on high-end outdoor furniture. The result is a beautiful, truly maintenance-free finish that will last for years.

**Offered in Gun-Metal Grey or Copper Vein*





Arctic Ozone (optional upgrade)

Maintaining pristine, purified water in your spa has never been easier!

Ozone is perhaps nature's most powerful purifier. It is widely used to purify drinking water because it is pH neutral, chelates metals and destroys other organic contaminants quickly and with no residual chemicals remaining in the water. Despite ozone's (O₃) great potency, nearly all systems on spas utilize designs that fail to address the critical components needed for successful water purification. These components are:

Output	The system must consistently produce enough high concentration ozone to purify year after year (all UV systems degenerate output significantly after just 100 hours of use).
Contact Time	Ozone must come into contact with the contaminants and have enough time to react.

Corona Discharge System - An ozone system far ahead of most on the market. Unlike many Ozonators that suffer production problems because of burnout, the Arctic CD ozonator has an inexpensive cartridge that can be easily changed every couple of years to maintain maximum ozone output. Our balance Barometer both protects the ozonator and helps to concentrate the ozone before it is introduced through the Lippert™ injector. The water then flows through a reaction chamber being purified before returning to the spa.

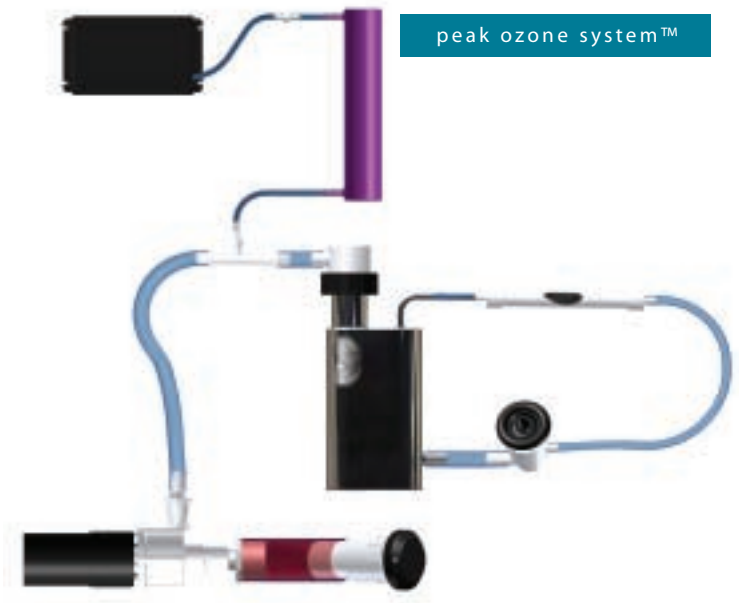
Peak Ozone System™

The Most Advanced Water Purification System Available!

The Peak Ozone System™ picks up where our CD system left off and takes it to the next level!

We begin with a *Cold Cathode Corona Discharge Ozone Generator* that is certified to produce 0.5 g/hr of ozone at a high concentration flow rate of 1.25 – 2 l/min. To ensure we have as much of the ozone mixed into solution as possible, we force it through a patented *Mazzei™ Injector*. This pushes the ozone into a vacuum where the molecules are shattered into fragments smaller than water particles. Approximately

80 percent of the ozone will be mixed into solution as a result of this process. Next, the ozone is kept in solution for a minimum contact time of 18 seconds to allow it to oxidize organic contaminants from the impure spa water. This is done by forcing the water through our *Static Mixing Chamber*. This special chamber utilizes the latest in mixing technology within the *Tri-Pac Reaction Zone*. The goal here is to increase contact time by slowing down the water flow, further mixing the ozone and facilitating a reaction. A small percentage of ozone gas will remain out of solution and this we need to isolate and neutralize. The Peak's *Off-Gas Chamber* accomplishes this by allowing undissolved ozone to rise naturally to the top of this chamber, where it is pulled through the *Off-Gas Destruct Filter*. This catalytic filter converts the ozone back to pure oxygen. The science behind the Peak Ozone System™ may seem complex, but the results are amazing and the maintenance for you, the spa owner, is virtually non-existent. For Peak performance in water maintenance, choose the Peak Ozone System™, available only with Arctic Spas.



Arctic Pure™

Simple. Safe. Effective.

Arctic Pure water chemistry programs make caring for your spa's water a breeze. We manufacture all of our products to create a healthy, balanced environment for you and your family to enjoy. Arctic Spas' "Spa School" is offered by all of our dealers to teach you the basics of water chemistry and the fundamentals of caring for your spa... and it's free!

Arctic Spa Filtration

Cleaning filters is one of those necessary evils of owning a spa that Arctic Spas has always felt should be eliminated. Our filtration system is virtually maintenance free.

As with the rest of the Arctic Pure™ maintenance system, the MicroPure™ water filtration system is easy to use.

The MicroPure™ pre-filter attaches to your garden hose during the fill process to filter metals, suspended solids and even bacteria from your water. By starting with water that is already filtered, you will find that you have fewer problems maintaining crystal clear water and you'll spend much less on maintenance products.

Each Arctic Spa is also equipped with a MicroPure™ Everyday Filter that screens particles down to 1 micron and is 94% efficient at removing "stuff" from your water in one pass. Throw away the chemical clarifiers, de-scummers, cartridge cleaners and de-foamers; the MicroPure™ filtration system does not need them!



Arctic Spas uses a simple and effective filtration system called a telescopic, floating weir. The weir adjusts with the water level to effectively skim the surface where most of the oil, skin and contaminants accumulate.

Tru-Guard Heating

Heaters fail more often than any other spa component due to the fact that most spa heaters use a heating element submerged into the water, directly exposing it to the potential hazard of chemical imbalance or poor quality water. This is a problem generally not covered under warranty.

Arctic Spas' Tru-Guard heater uses the latest in heating technology to maximize efficiency and reliability and comes with a five-year replacement warranty. The Tru-Guard heater is sealed from water exposure with the same protective barrier used to coat commercial acid tanks. This patented coating prevents the build up of minerals and shields against element corrosion.

Reflex Torsion Hose™

Arctic Spas are the first spas in the industry to use Reflex Torsion Hose™ in every spa. This highly specialized pipe is designed to fit externally over rigid PVC, which allows greater gluing surface, high water flow and eliminates fitting leaks due to hose movement. Water in the spa hoses can be heavy and this pipe actually swells to absorb stress from the fittings. Reflex hose is clear with a colour-coded strand of PVC running through it for easy troubleshooting.



For years now, I have suffered from Arthritis and back pain. Two years ago, after my back surgery, I bought my Arctic Spa, never realizing how much the stiffness and chronic aching would improve. The technician even added a special hip jet. It has definitely increased my mobility!

~ Cecil George, Baltimore, Maryland

Therapy Air & Aromatherapy

Arctic Spas offers an available Therapy Air package on all spas. A powerful air blower forces soothing, heated air out of multiple jets throughout the spa. Therapy Air provides a gentler, bubblier massage than that of water jets. Unlike most other spas that draw cold air from outside, Arctic Spas' Therapy Air System draws air from the heated air space under the spa providing a warm and comfortable massage.

As an added feature, all Arctic Spas equipped with Therapy Air also come with a fully integrated aromatherapy system that introduces fragrance directly into the spa! The power of scent to positively change your state of mind is a widely accepted and utilizes natural therapy and the perfect compliment to a therapeutic soak.

**Included on Designer, Ultra, Legend Extreme & Legend SE Series.*

Advanced Controls

Arctic Spas offers one of the most technologically advanced and user-friendly control units available. Engineered to perform in every season, the digital temperature display has solid state accuracy. Besides fingertip temperature control, the control unit oversees:



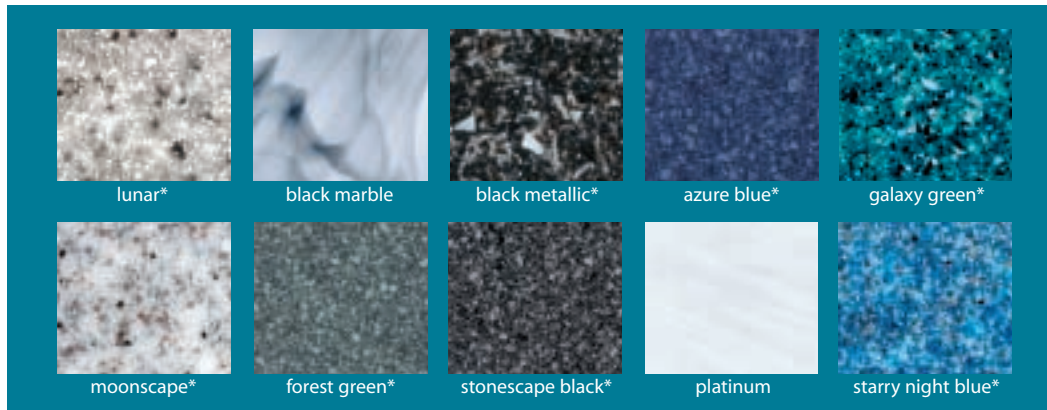
- Diagnostics
- Flow switch failure
- Over-heat protection
- Freeze protection
- Safety lockout
- Programmable heat and filtration cycles

The self-diagnostic feature of the controls allows for easy servicing. In fact, in many cases our service technicians can isolate and solve problems right over the telephone.



set the mood

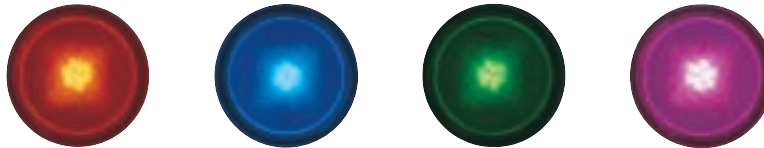
Every Arctic Spa is available in 10 beautiful shell colours (some textured). Choose the perfect match for your lifestyle and décor.



* Acrylic formulated with
 Microban[®]
antimicrobial product protection

Mood Lighting

All Arctic Spas come standard with the largest underwater light in the industry. Each spa has coloured light and can be easily upgraded to our automated Northern Lights. These amazing lights are 60% brighter, display a vast number of colours using different modes and patterns and are rated for 100,000 hours of continuous use.



Northern Lights (optional upgrade)

Enjoy the latest in lighting technology with Arctic Spas "Northern Lights". Computer generated digital lighting allows you to change light colour with the touch of a button. Rainbow patterns and changing strobe effects enhance your spa experience.

Aquatremor™ Sound System

pure sound you can feel

This state-of-the-art technology delivers crisp theatre-quality sound and the stimulating and soothing benefits of vibroacoustics, or sound waves applied directly to your body to relieve muscle stress.

The Aquatremor™ sound system uses advanced tactile transducers affixed directly to the spa's shell to create sound, rather than standard speakers. Arctic Spas' exclusive HeatLock™ insulation system creates the ideal environment to transmit perfect stereo sound.

By eliminating the external speakers found on most spa stereo systems, we avoid the specialty covers designed to fit around those speakers that are expensive to replace and cost you everyday with unavoidable heat loss. Also, we spare you the near impossible servicing that invariably occurs when you expose standard speakers to steam and hot-cold temperature changes.

The Aquatremor™ sound system has been developed to produce Sonic Massage™, available exclusively on Arctic Spas. Sonic Massage™ is a pioneering approach to hydrotherapy that adds a whole new dimension to the already numerous benefits of soaking in a spa.

The highly specialized transducers installed on the shell of your Arctic Spa have been engineered to allow the entire structure to become a container for the transmission of sound waves. What you will hear – or rather feel through the water – are powerful low frequency tones in the range of 46 to 68 cycles per second. Utilizing a vibroacoustics effect, these specific low frequencies have been shown to help soothe and relax muscles and tissues throughout your body.



By making slight adjustments to the sound frequencies within this range, practitioners can target specific areas of the body for treatment. Research has shown that vibroacoustic applications can be divided into three main areas:

1. Muscle relaxation and relief of muscle spasm
2. Increased blood circulation in the arms and legs
3. Varying effect on the sympathetic nervous system

The Sonic Massage™ CD provided with your Aquatremor™ sound system was designed to take full advantage of all three applications.



"My wife and I have not gone on a holiday together since we had our children, so when we bought our Arctic Spa, we were looking for a vacation alternative that we could enjoy in our home.

Every night, after the kids are in bed, we take a well deserved break in our spa.

Who needs to go anywhere with this kind of luxury! Oh ya, by the way, the kids love it too."

~ David & Sara Peterson

Fort Worth, Texas



s u m m i t

8'

5-6 adults

The Summit is the ultimate in spa comfort and therapy with three invigorating captain's chairs, each with armrests and headrests, a spacious corner loveseat, a deeper single seat along with a large footwell. For relaxing with two people or entertaining up to six or more, the Summit is the complete spa package.



legend extreme



legend series

cabinet size	92 3/4" x 92 3/4" x 38 3/4"
metric (cm)	235 x 235 x 98
water capacity	400 gallons (1512 liters)



ultra series



signature series



designer series

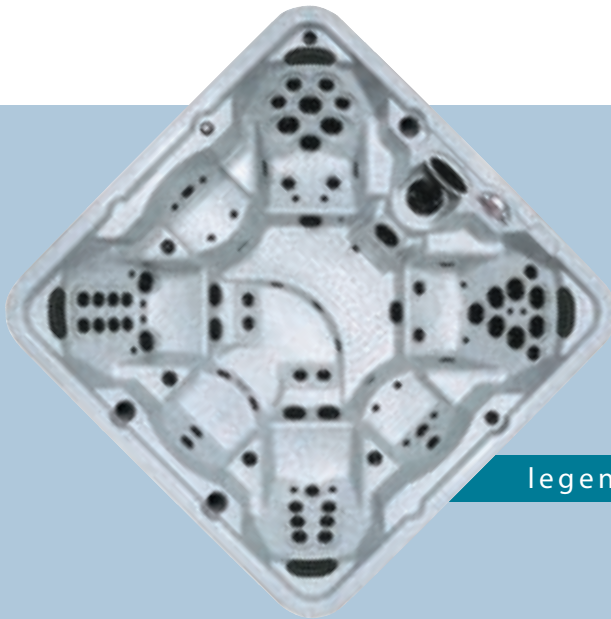


tundra

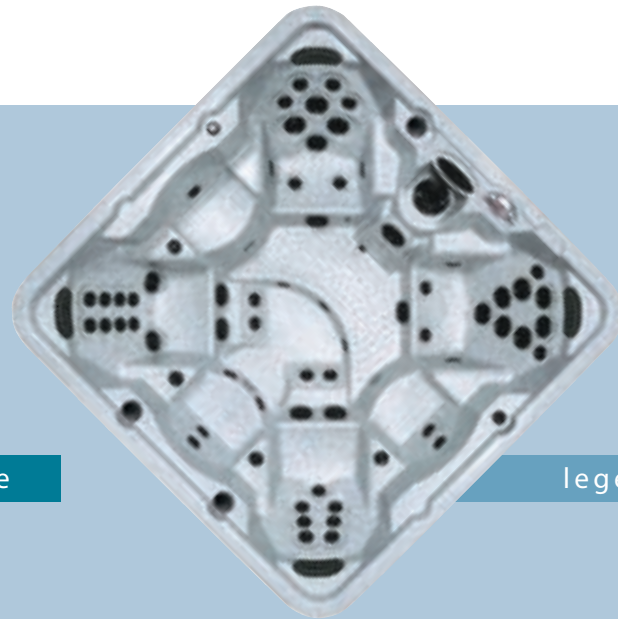
8'

6-7 adults

This award-winning design is the perfect comfort spa. Created with the knowledge that people are all built differently, each therapy seat is made to accommodate these differences. The unique layout, overall size and large footwell can accommodate a crowd without sacrificing the comfort features found in every seat!

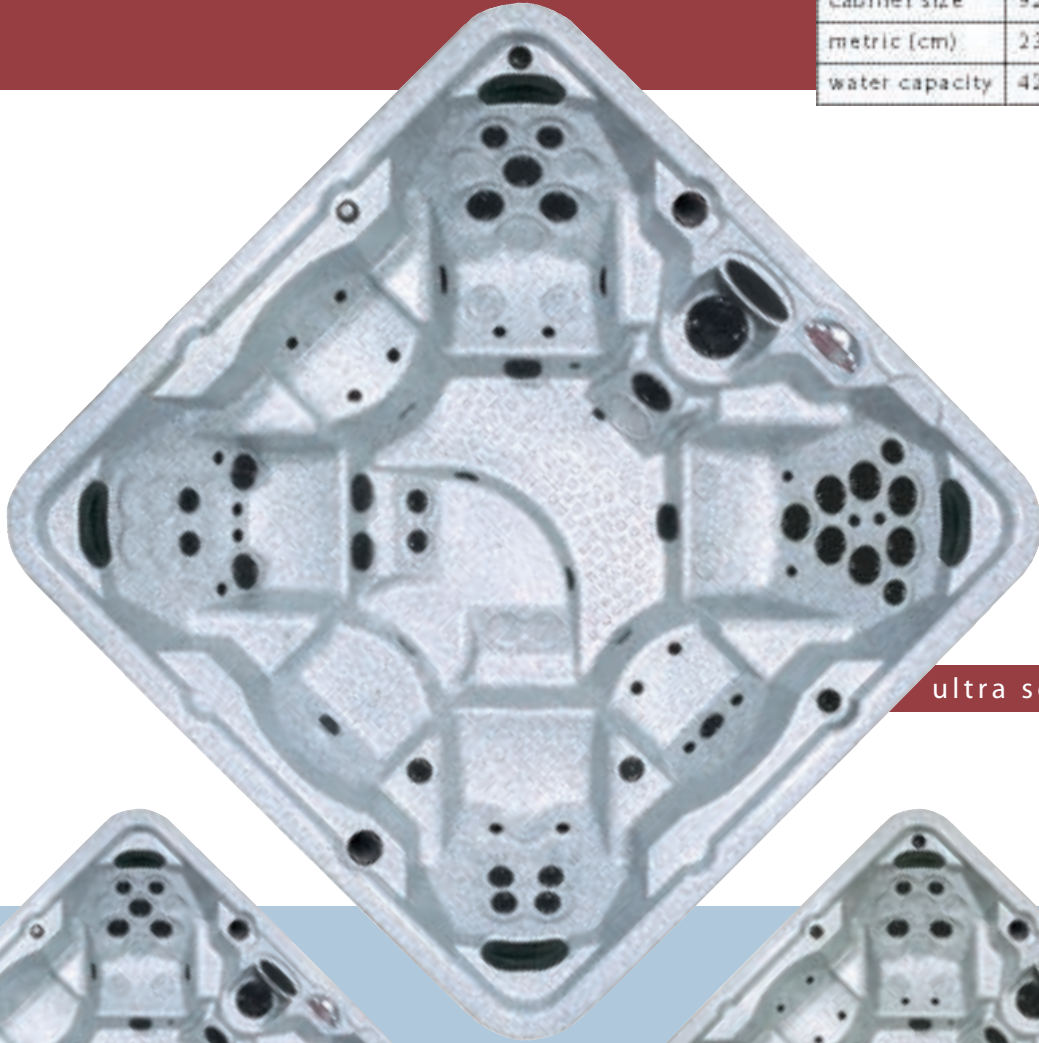


legend extreme

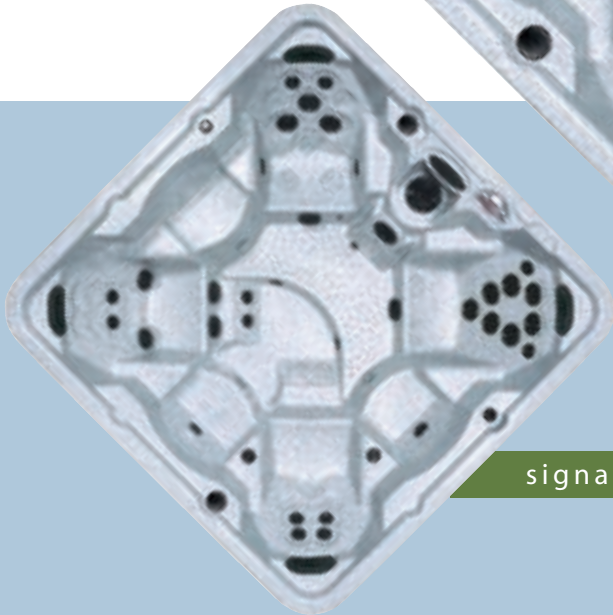


legend series

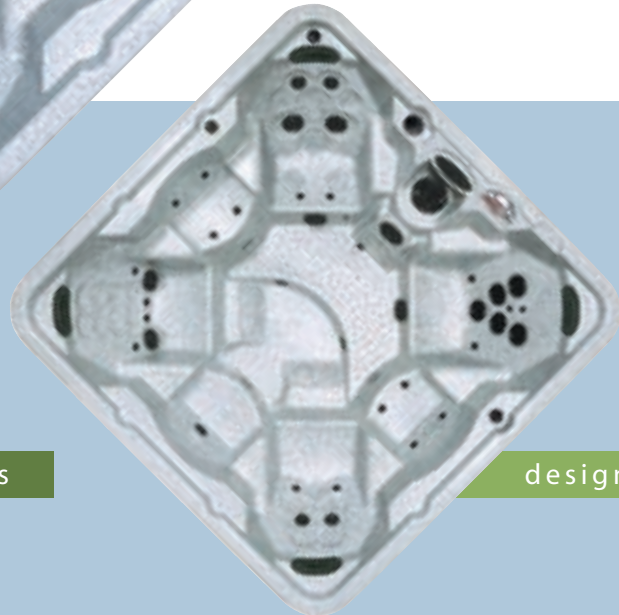
cabinet size	92 3/4" x 92 3/4" x 38 3/4"
metric (cm)	235 x 235 x 98
water capacity	420 gallons (1590 liters)



ultra series



signature series



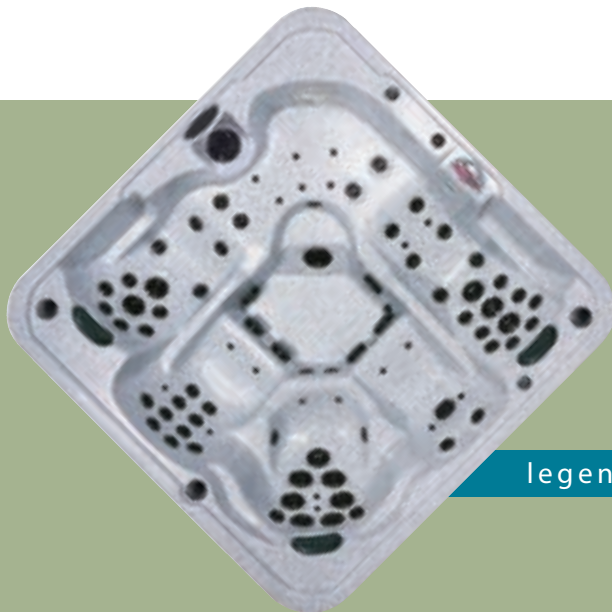
designer series



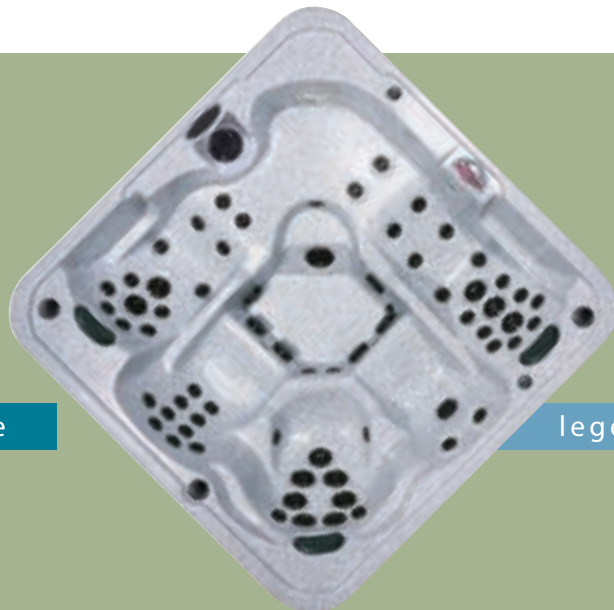
klondiker

8'
5 adults

As the most comfortable spa in the world, this model features ergonomically designed his and hers no-float loungers (one is specially designed for people under 5'6"), and detailed seating with armrests in every seat. This five-person spa comes with built-in headrests, a captain's chair and boasts unsurpassed comfort in all seating areas.



legend extreme

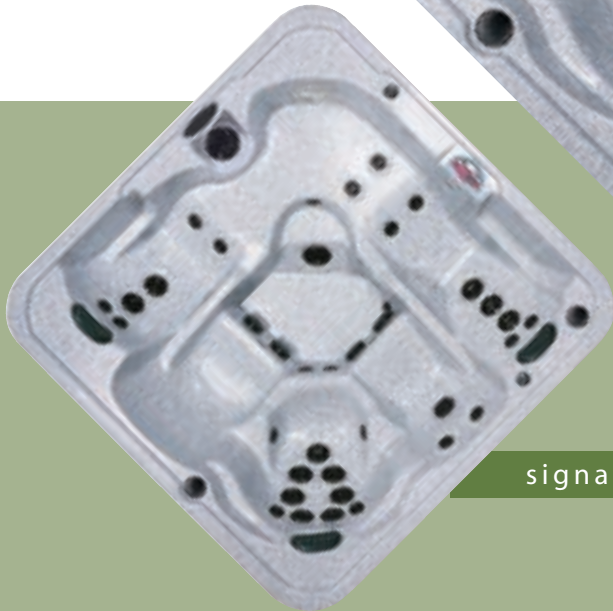


legend series

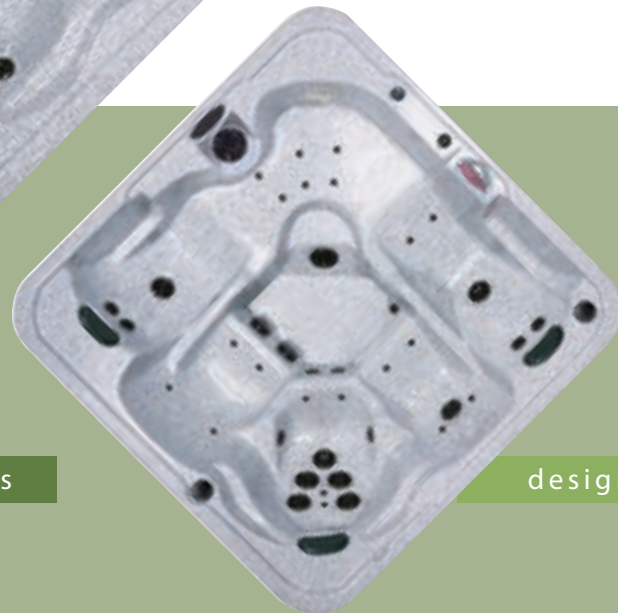
cabinet size	92 3/4" x 92 3/4" x 38 3/4"
metric (cm)	235 x 235 x 98
water capacity	400 gallons (1512 liters)



ultra series



signature series



designer series



avalanche

8'
7 adults

This innovative design from Arctic Spas features a face-to-face lounge combined with a huge seating area. Perfect for a relaxing soak with a companion or a gathering of eight, there is plenty of variety, space and legroom for everyone to enjoy. The unique design of this lounge easily converts it to extra seating if you are entertaining a group.



legend extreme

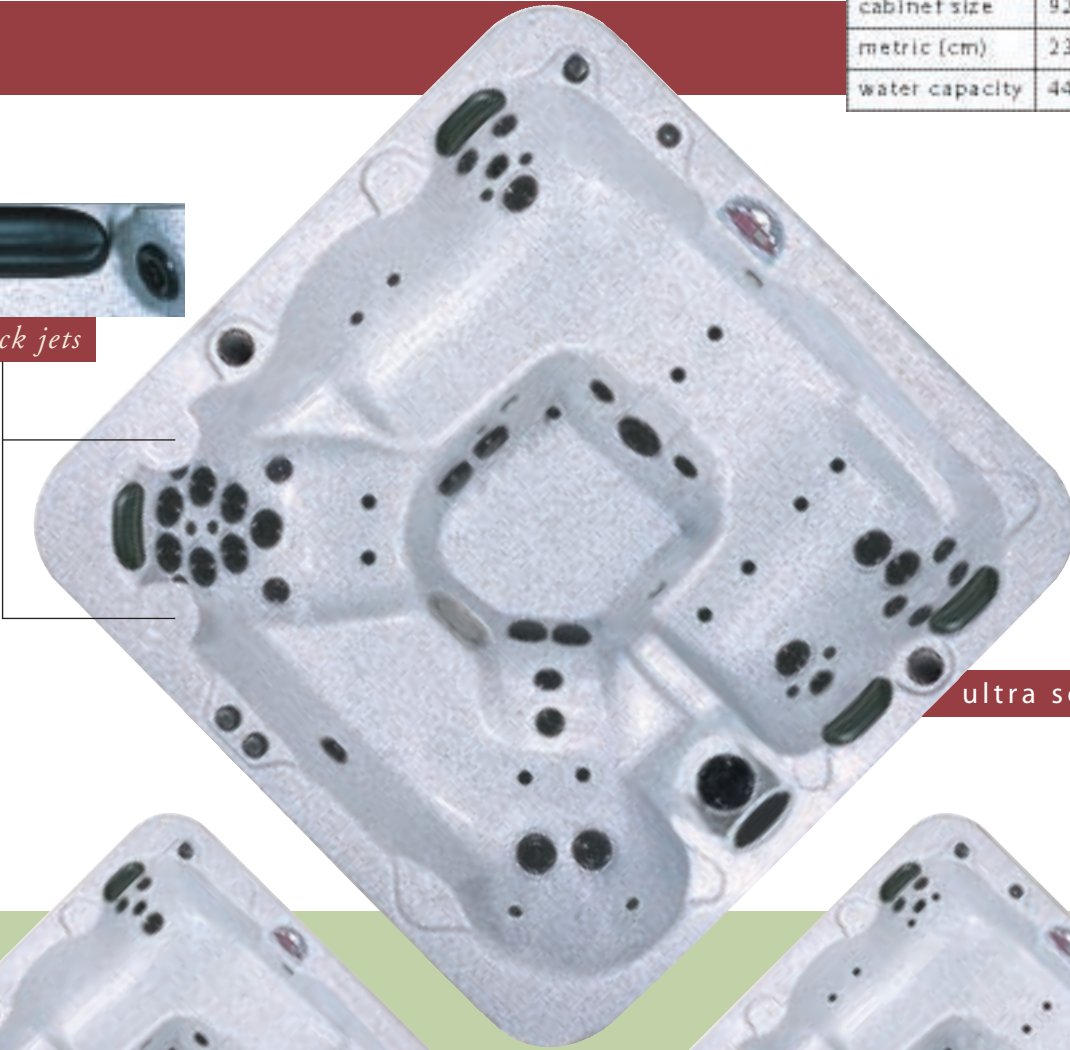


legend series

cabinet size	92 3/4" x 92 3/4" x 38 3/4"
metric (cm)	235 x 235 x 98
water capacity	440 gallons (1663 liters)



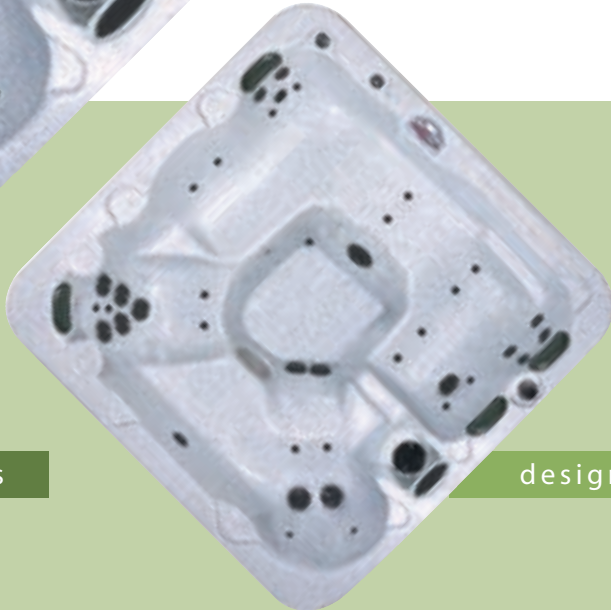
neck jets



ultra series



signature series



designer series

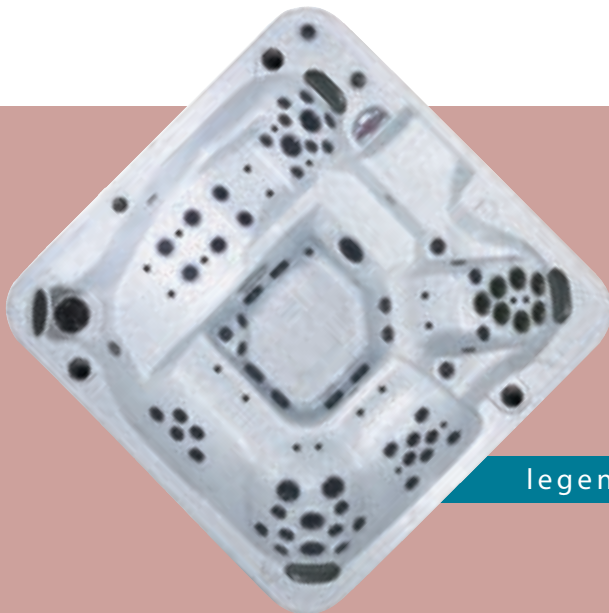


kodiak

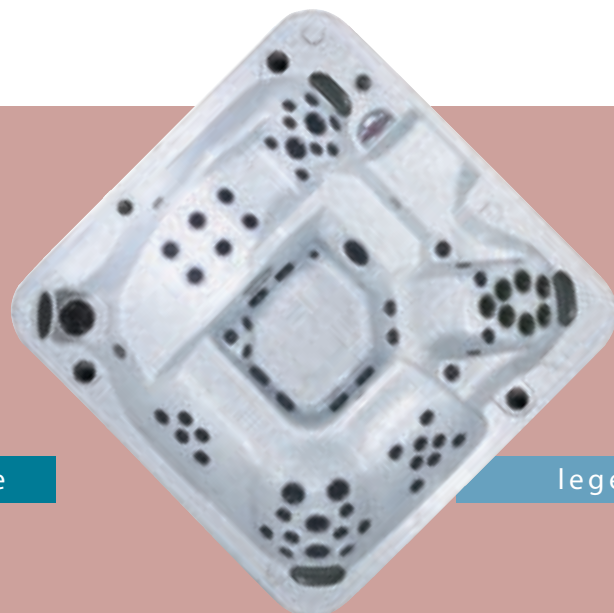
8'

5-6 adults

This top-selling spa is meticulously designed to seat a family of bathers while providing the utmost in individual comfort. With the most naturally sculpted lounger, shuttle seat and wide bucket seating in the industry, the Kodiak spa is the perfect place to relax.



legend extreme

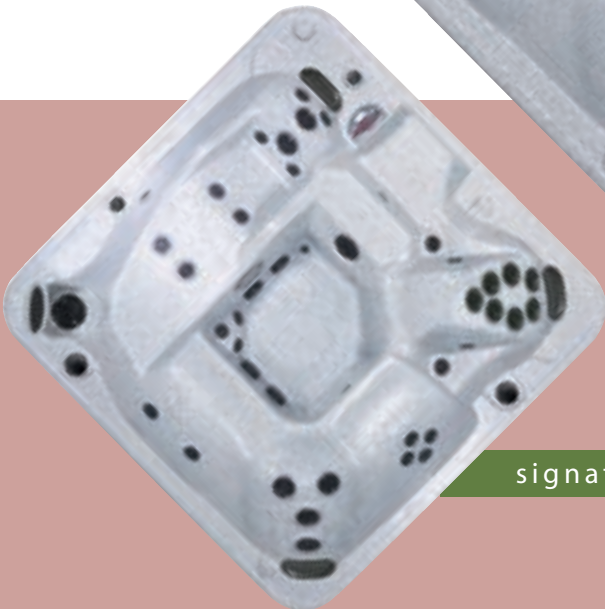


legend series

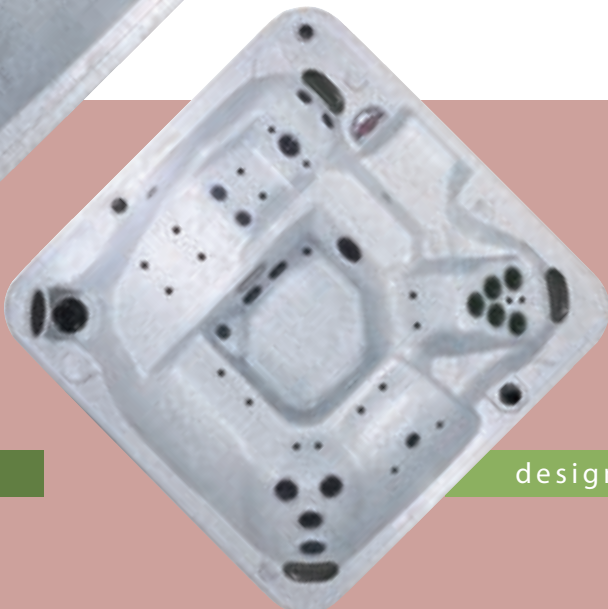
cabinet size	92 3/4" x 92 3/4" x 38 3/4"
metric (cm)	235 x 235 x 98
water capacity	418 gallons (1575 liters)



ultra series



signature series



designer series

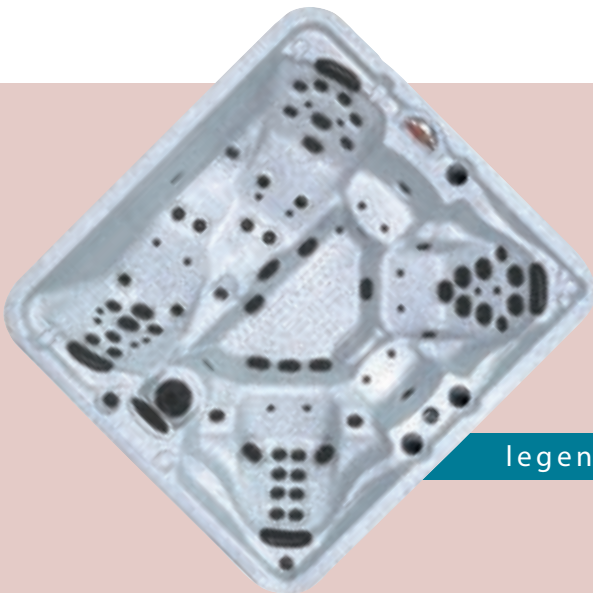


frontier

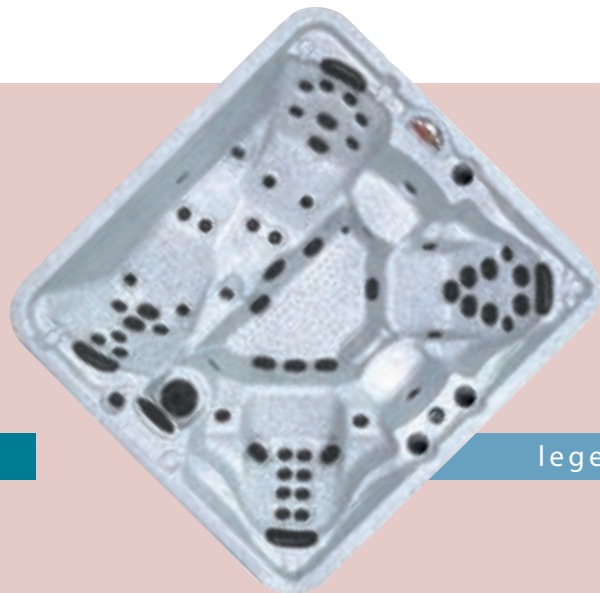
8'

5-6 adults

This model is the perfect in between model - not as big as some eight footers, but larger than a seven foot model, it can accommodate more people without taking over your backyard. It features both his and hers shuttle seats and loungers so no one misses out.

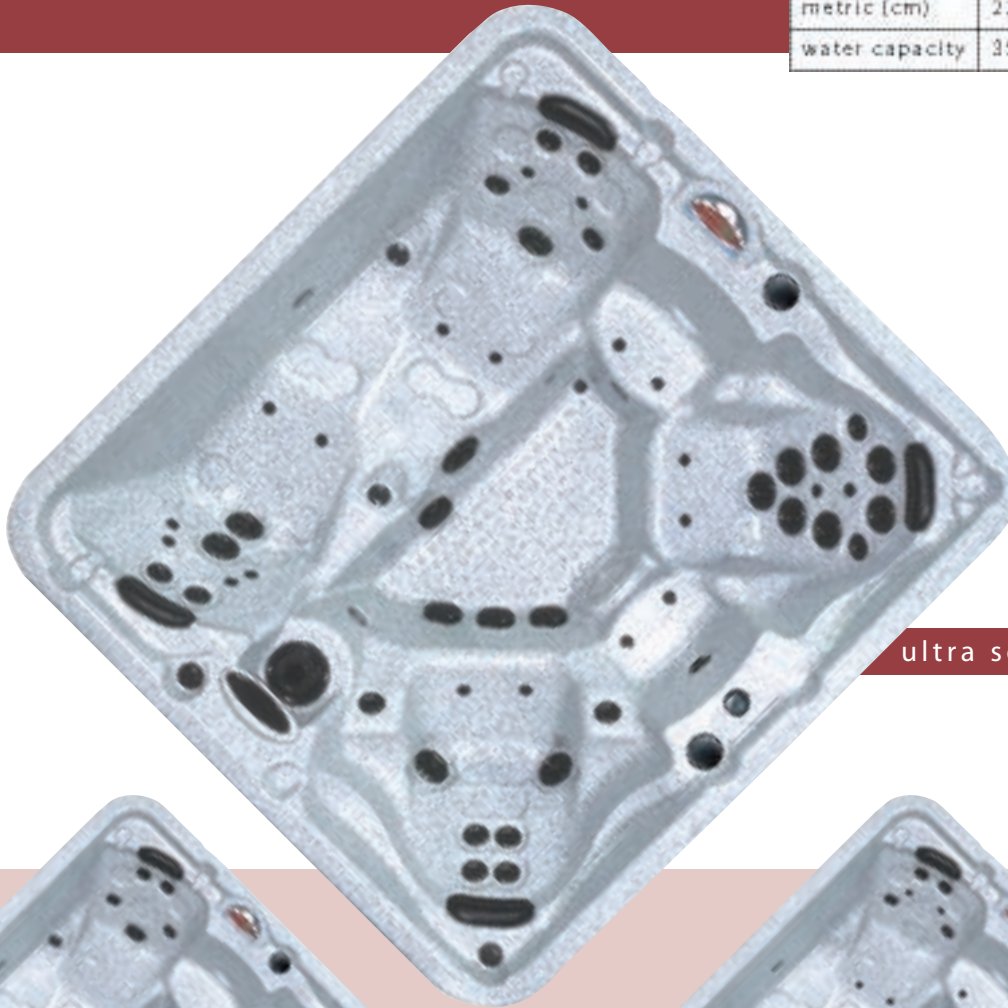


legend extreme

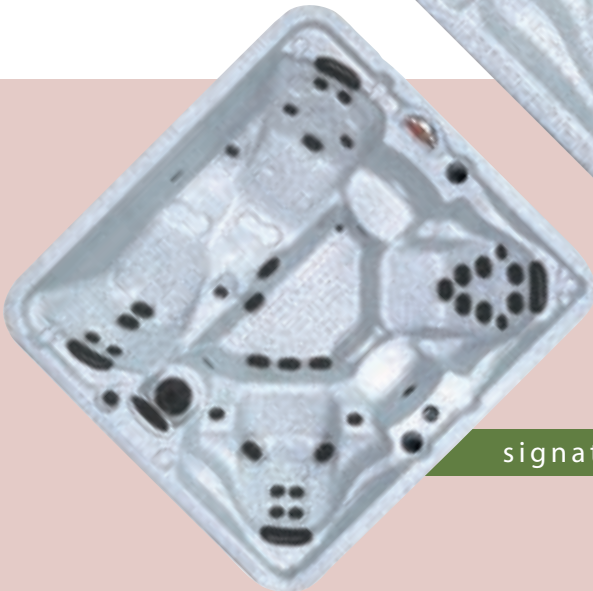


legend series

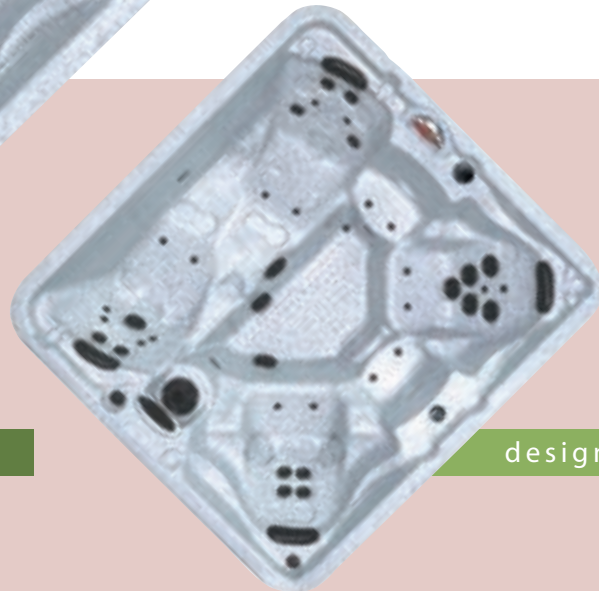
cabinet size	92 3/4" x 85 3/4" x 38 3/4"
metric (cm)	235 x 218 x 98
water capacity	355 gallons (1343 liters)



ultra series



signature series



designer series

*cu**b***

cabinet size	85 3/4" x 85 3/4" x 34 3/4"
metric (cm)	217 x 217 x 88
water capacity	350 gallons (1325 liters)

7'

4-5 adults

This four to five person spa has a sculpted single lounge chair and arguably the most comfortable seats in the industry. Built-in headrests, detailed multi-level seating and armrests are standard features. The Cub has all the comfort and ergonomics of the larger 8' spas, but in a more compact design. If you are looking for this design in a larger size, try the big brother - the Kodiak.

ultra series

signature series

prestige series

designer series

cabinet size	85 3/4" x 85 3/4" x 34 3/4"
metric (cm)	217 x 217 x 88
water capacity	368 gallons (1372 liters)

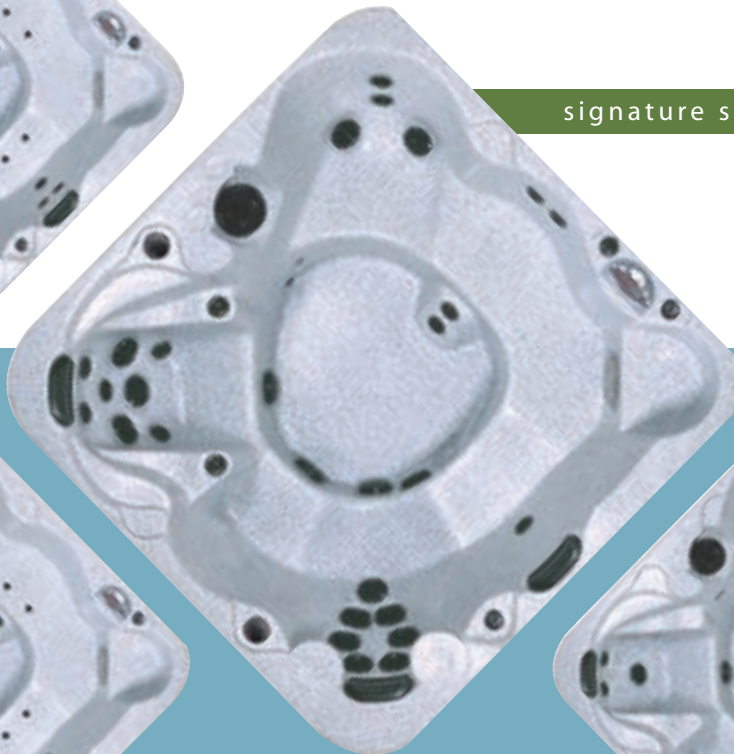
yukon

This great family spa features both space and comfort. Multi-level seating and a great kids seat ensures a favorite spot for everyone in your family. Its circular design gives it the largest footwell of any 7' foot in the industry, maximizing seating capacity and ensuring you won't be playing footsies with the neighbors. Add our world famous shuttle and swivel seats and you've got one of the most unique no-lounge spas on the market.

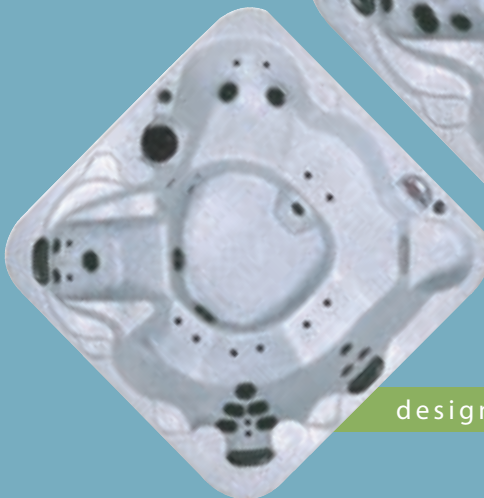
7'
6-7 adults



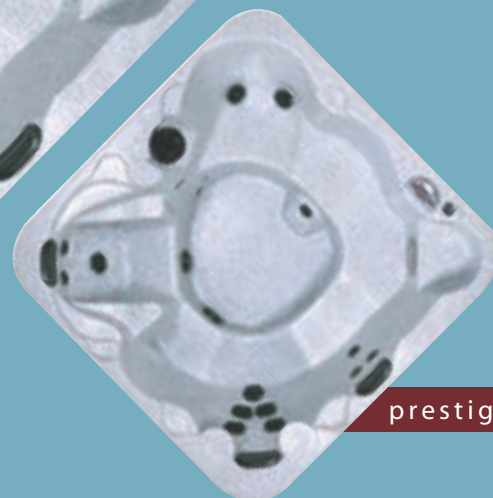
ultra series



signature series



designer series



prestige series

arctic fox

cabinet size	85 5/8" x 68 5/8" x 38 3/4"
metric (cm)	218 x 174 x 98
water capacity	230 gallons (871 liters)

7'

3-4 adults

For years people have been asking for a small, comfortable, deep spa that can comfortably sit 4 adults and still deliver great therapy. The Arctic Fox may have a small footprint, but it will surprise you with how well it fits you and your yard!

ultra series

signature series

prestige series

designer series



the stuff legends are made of

In the world of spa engineering and technology, few spas stand out as milestones of progress. Conceived as the standard to which all other spas would be compared, Arctic Spas Legend SE series sets new levels in performance, therapy, efficiency, reliability and maintenance-free tubing. For years, Arctic Spas has labored in its quest for the ultimate spa. The Legend SE series embodies the spirit of that quest. At Arctic Spas we believe that there are still those who want it all and it is for them that the Legend SE was created.

tundra SE

summit SE



The image displays four hot tub models from the Arctic Spas Legend SE series. The 'frontier SE' is a rectangular model in the top left. The 'avalanche SE' is a larger, diamond-shaped model in the center. The 'klondiker SE' is a rectangular model in the bottom left. The 'kodiak SE' is a diamond-shaped model in the bottom right. Each hot tub is shown from a top-down perspective, highlighting its internal jets and seating areas.

frontier SE

a 10-year *legendary* warranty

avalanche SE

The Legend SE series is guaranteed for a full ten years with a mechanical, plumbing and surface warranty with parts and labor included. In addition, the shell is guaranteed for life, as with all Arctic Spas!

klondiker SE

kodiak SE

cedar accessories



Arctic Spas manufactures a complete line of cedar accessories to compliment any spa setting. From wrap around bars to planters and robe trees, choose what best suits your backyard design.

We use only 100% Red Cedar and all items are prefabricated for easy, onsite installation. Do it yourself, or let us build your unique cedar accessory combination.

plant holder
H 17" x D 17"



bar stool
H 24"



café table
H 37" x D 23"



robe tree
H 60"





Packages



2 tier stair package



3 tier stair package



bar package with 4 stools 41



the arctic spas

warranty

Performance and reliability are the Arctic Spas Customer Guarantee. If your spa cannot be repaired under our extensive warranty, Arctic Spas reserves the right to provide a replacement spa equal in value to the original purchase price of the defective spa. Our philosophy guarantees your complete satisfaction.

Spa Shell - Lifetime

Arctic Spas warrants the spa shell to the customer against water loss due to structural failure for as long as the customer shall own the spa.

Shell Surface - 5 years

Arctic Spas warrants the interior surface to the customer against material failure for a period of five years from the original date of purchase.

Plumbing - 5 years

Arctic Spas warrants the factory installed plumbing components ~ specifically jets, air injectors, glued fittings, plumbing, pipes, filter canisters and hoses ~ against water loss due to defect in workmanship and materials for a period of five years from the original date of purchase.

Equipment & Components - 5 years

Arctic Spas warrants the spa's equipment ~ specifically the spa electrical pack & control panel ~ against malfunction due to defects for a period of five years from the original date of purchase.

Arctic Spas warrants the Tru-Guard Heater with a no-fault warranty for a period of five years from the original date of purchase.



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Arctic Spas may make product modifications and enhancements without notice. Specifications and dimensions are approximate and for reference only.

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